

# **XtremeUF**

### **Robust Ceramic Ultrafiltration**

- Remove suspended solids and organics from the most challenging slurries and wastewaters
- Engineered, compact 1,700 m³/day package with self-cleaning controls
- High tolerance to a wide range of input waters, turbidity, oils, grease, chemicals, pH and temperature
- · Corrosion-resistant construction materials for high salinity
- Quality, widely available ceramic membranes from a variety of reputable suppliers, offering client control over maintainence
- Built-in redundancy and intelligent automation maintain performance



A section of an XtremeUF plant

### **Polymeric or Ceramic?**

Ultrafiltration (UF) is widely used to filter out suspended solids, microbes, oils and grease that have a particle size of >0.01 micron ( $\mu$ m). Both ceramic and polymeric membranes have unique applications, as shown in the table below.

Parameter	Typical Polymeric UF Limits	XtremeUF Limits
Total Suspended Solids, TSS (mg/L)	500	10,000
Maximum Particle Size (μm)	300	1,000
pH, Continuous	3-9	1-12
pH, Temporary	2-11	0-14
Total Organic Carbon, TOC* (mg/L)	40	1,000
Chemical Oxygen Demand (mg/L)	60	N/A
Oil and Grease (mg/L)	2	1,000
Temperature (°C)	40	85 <sup>†</sup>
Transmambrane Pressure (psi)	20-30	45-145



## **Automated Self-Cleaning With No Capacity Loss**

Even with the toughest wastewaters, XtremeUF maintains performance with no downtime using built-in redundancy and automated clean-in-place (CIP) while running.

### **Low-Cost Install and Fast Start-Up**

Built from pre-assembled and factory-tested modules with all equipment onboard a single skid for easy, low-cost installation at site.

### Zero Liquid Discharge (ZLD) Filtration

Options available for comprehensive solids management, including an integrated solid slurry management system that produces solid cake.

### **Controlled Production and Supply Chain**

Saltworks factory-builds systems at our qualitycontrolled production facility, with in-house supply chain and engineering.

<sup>\*</sup> Guideline only; actual limit will depend on nature of organic chemical species.

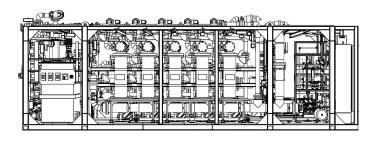
<sup>†</sup> Limit of CPVC piping. Membrane temperature limit is 300 °C. Enquire with Saltworks for temperature de-rates. UF vessels de-rated to 60 °C for ASME-rated units, or alternative higher-cost ASME vessels can be fitted.



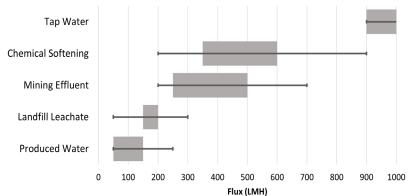
### **Sizing**

Capacity varies with inlet water quality. The table below is based on wastewater with a flux of 400-560 LMH (litres per m² per hour) or 235-329 GFD (gallons per ft² per day). The flux ranges in the chart below show how flux varies for different wastewaters. Pilot and full-scale plants are available. Contact us to discuss your project needs.

Specifications	XtremeUF	
Inlet Water	Any; contact Saltworks	
Peak Capacity (m³/day)	1,700	
Nominal Capacity (m³/day)	968-1,360	
Skid Weight (tonne)	10	
Skid Dimensions (feet)	L-32 x W-10 x H-10	
Filtration Pore Size (µm)	0.01, 0.05, 0.1, 0.5 and 1.2	



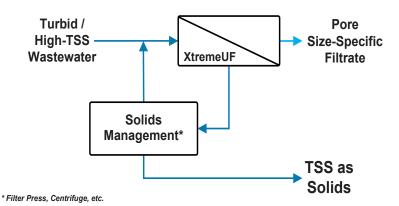
# Flux Ranges for Industrial Wastewater



XtremeUF flux ranges for tap water and various industrial wastewaters

# Peak Peak Peak Noon O Peak Noon Flux (LMH) PARTICULATES/ORGANICS

**XtremeUF Filtrate Flow Performance** 



Process flow diagram of an XtremeUF system with solids management

### **XtremeUF Energy Performance**

